



ANLY TEMPERATURE CONTROLLER

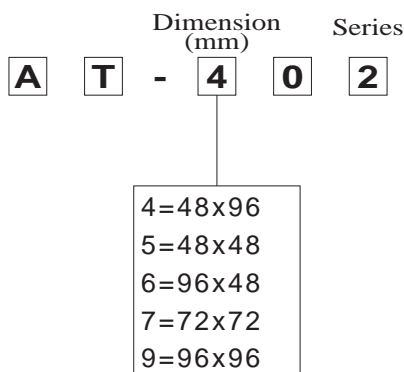
AT02 PID TEMPERATURE CONTROLLER



CHARACTERISTICS :

- Easy-to-use
- PID function selectable
- Relay or SSR output, selectable via DIP switch
- Accepts thermocouple and platinum RTD inputs
- Heating or cooling control selectable
- Panel lock protection function
- Sensor malfunction detection function
- Available in 5 sizes : 48 x 48mm(1/16DIN), 48 x 96mm(1/16DIN), 72 x 72, 96 x 48mm, 96 x 96mm(1/4DIN)

TYPE SELECTION :



SPECIFICATIONS :

Type	AT-402 / AT-502 / AT-602 / AT-702 / AT902	
Operating voltage	AC/DC(V) : 24 - 48 (for AT-502 only) / 100 - 240	
Rated frequency	50 / 60 Hz	
Power consumption	Approx. 3.5VA	
Sensor input (DIP SW. Setting)	Thermocouple	K, J, R
	RTD	Pt100
Control output (DIP SW. Setting)	Relay	240VAC 3A
	SSR	Approx. DC 20V
Alarm output	240VAC 3A	
Alarm function	See figure 1	
Control method	PID, PI, P, ON/OFF, Dead Band	
Setting	Digital setting using front panel keys	
Indicator	7-segment-display and LED	
Ambient temperature	-10 ~ +50°C (without condensation & freezing)	
Storage temperature	-25 ~ +65°C	
Ambient humidity	35 ~ 80%RH (without condensation)	
Storage humidity	35 ~ 95%RH	
Altitude	MAX 2000m	
Weight	AT-402 / 602 Approx. 187g, AT-502 Approx. 145g, AT-702 Approx.200g , AT-902 Approx. 241g	

FEATURES :

Type	AT-402 / AT-502 / AT-602 / AT-702 / AT902
Measuring accuracy	Within $\pm 0.3\%$ of present value or $\pm 2^{\circ}\text{C}$ whichever is greater
Proportional band (P)	0.0 ~ 300.0sec (0.1-second units)
Integral time (I)	0 ~ 7200sec (1-second units)
Derivative time (D)	0 ~ 1800sec (1-second units)
Control period	0 ~ 65sec (1-second units)
Sampling period	250ms
Memory protection	EEPROM non-volatile memory (writing times : Approx. 100,000times)

FIGURE 1 (ALARM FUNCTION) :

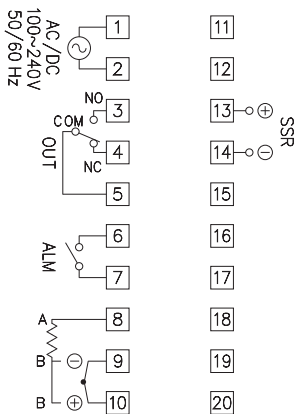
AF 1	Alarm function selection
1	Deviation high alarm
2	Deviation low alarm
3	Process high alarm
4	Process low alarm
5	Deviation high/low alarm
6	Band alarm
7	Deviation high alarm (standby)
8	Deviation high alarm (standby)
9	Process high alarm (standby)
10	Process low alarm (standby)
11	Deviation high/low alarm (standby)
12	Band alarm (standby)

RATED SCALE :

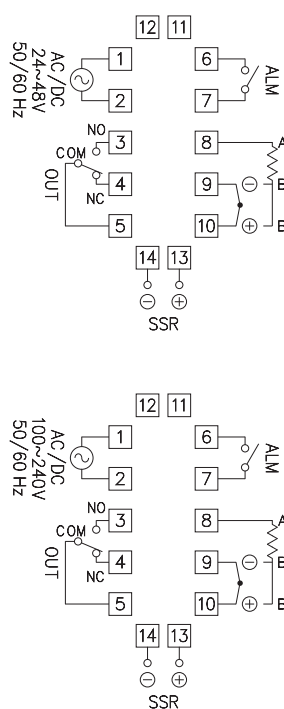
Input type	°C	°F
K	0~1200	32~2192
J	0~500	32~932
R	0~1700	32~3092
PT-100	-50~400	-122~752

CONNECTION :

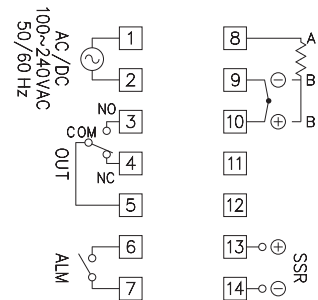
AT-402 / 602 / 902



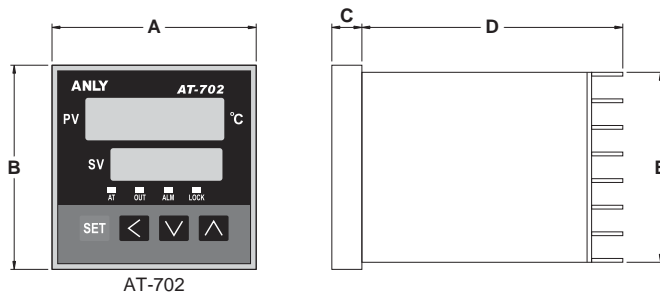
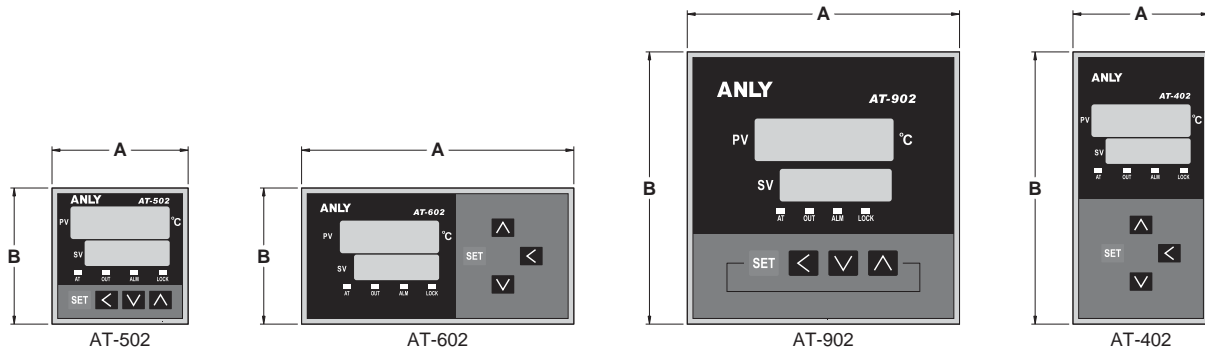
AT-502



AT-702



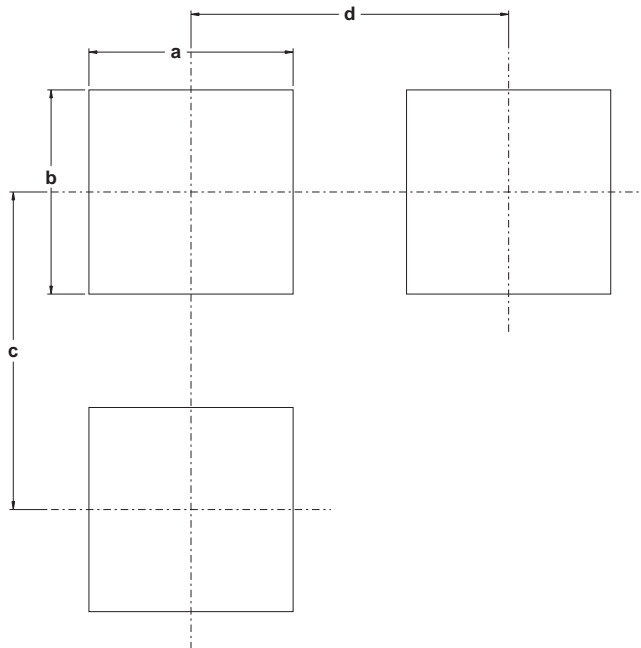
DIMENSIONS : (mm)



	A	B	C	D	E
AT - 402	48	96	8.0	83	90
AT - 502	48	48	8.0	83	44.5
AT - 602	96	48	8.0	83	44.5
AT - 702	72	72	8.0	83	66.5
AT - 902	96	96	8.0	83	90

Tolerance:±0.1

PANEL CUTOUT DRAWING : (mm)



	a	b	c	d
AT - 402	45.5 ^{+0.5} ₋₀	91 ^{+0.5} ₋₀	120	70
AT - 502	45.5 ^{+0.5} ₋₀	45.5 ^{+0.5} ₋₀	70	70
AT - 602	91 ^{+0.5} ₋₀	45.5 ^{+0.5} ₋₀	70	120
AT - 702	67.5 ^{+0.5} ₋₀	67.5 ^{+0.5} ₋₀	100	100
AT - 902	91 ^{+0.5} ₋₀	91 ^{+0.5} ₋₀	120	120

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